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## Product Specification Sheet

Illing Part# 4245BL

# 55 GALLON BLACK OPENHEAD PLASTIC DRUM W/NO COVER

Part #: 4245BL

Size:	55 Gallon
Color:	Black
Material:	Plastic
Style:	Drum
Cover:	None
Additional Info:	-
Case Pack:	1 each
Pallet Pack:	- cases

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**PLASTIC DRUM STANDARD PRODUCT DESCRIPTION**

<b>Product Specification Number:</b> PFR55X-XX-XX-XX-XX-XX		<b>Product Name:</b> <b>O-55FR</b>	
<b>Regulatory Information:</b>  un 1H2/Y150/S (Test Report P227)  un 1H2/Y300/S - with special SLL lockband (Test Report P216)	<b>Bill of Materials:</b>  Body: O-55FR, extrusion blow molded high molecular weight high density polyethylene (HMW-HDPE)  Cover: Plain or Bung & Vent, HDPE. The B & V design has a 2" and a 3/4" NPS bung, with a vented 3/4" being available as an option. (NPS = National Pipe Straight thread)  Lockband: Side lever (SLL)	<b>Product Illustration:</b> 	
<b>Nominal Capacity:</b> 55.0 U.S. Gallons	<b>Outage:</b> 2.8 U.S. Gallons	<b>Opening I.D.:</b> 20.3 inches	<b>Total Weight:</b> 25.7 lbs.
<b>Actual Capacity:</b> 57.8 U.S. Gallons	<b>Outage %:</b> 5.1 %	<b>Nominal O.D.:</b> 22.9 inches	<b>Body Weight:</b> 19.9 lbs.
<b>Export Cubes:</b> 9.80 cu. ft.	<b>Overall Height:</b> 35.2 inches	<b>Min. Wall Thickness:</b> 0.140 inches	<b>Chime Height:</b> 0.540 inches
<b>Min. Blocking Diameter:</b> 22.5 inches	<b>Body Height:</b> 34.9 inches	<b>Mid Panel Height:</b> 11.0 inches	
<b>Special Notes:</b>			
<p>1) Maximum filling temperature ~160°F. When filled at this maximum temperature drum should be allowed to cool to ambient prior to stacking. Drums filled at elevated temperatures should be vented properly to prevent vacuum formation within the drum.</p> <p>2) Stack 3 high (1+2) maximum with pallets between drums. Maximum top load on bottom drums not to exceed 1200 lbs. each. Pallets should be of good quality that provides adequate support for plastic drums.</p> <p>3) Handle with parrotbeak, side grabber, and sling.</p> <p>4) Recycle symbol embossed on bottom.</p> <p>5) Compatibility with hazardous materials as listed in 49CFR are the responsibility of the filler.</p>			
<p><small>Data, dimensions, and information provided on this document are considered as nominal values for general purpose use in evaluating this product for customer's application. These are not considered as manufacturing specifications. It is the responsibility of the customer or filler to select the appropriate packaging for use or resale, based on all information at their disposal, including specific application, regulatory compliance, product compatibility, transport, storage, and material handling requirements. Regulatory compliance for remanufacture, repair, or reuse of packaging is the responsibility of the reconditioner, customer and filler. Refer to appropriate regulations for packaging filling, transport, and storage requirements with your specific product. WE HEREBY DISCLAIM AND EXCLUDE ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.</small></p>			