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## Product Specification Sheet

Illing Part# 4320

# 55 GALLON OPENHEAD DRY FIBER DRUM W/FIBER COVER

Part #: 4320

Size:	55 Gallon
Color:	-
Material:	Dry Fiber
Style:	Drum
Cover:	Fiber
Additional Info:	Lever Locking Ring
Case Pack:	1 each
Pallet Pack:	- cases

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DESIGN DECORATE DELIVER

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## Product Specification Sheet

Illing Part# 4320

Fibre Drum  
Specification Sheet

### CONFORMS WITH REGULATIONS

NMFC:	Item 291
UN:	N/A

### NOMINAL DIMENSIONS

Inside Diameter:	21-1/2"
Inside Height:	34-1/2"
Outside Height:	35-1/2"
Tare Weight (approx):	14.3#
Net Packing Weight:	300#

### NOMINAL CAPACITY

U.S. Gallons:	55
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### CONSTRUCTION – (All thickness and weights reflect minimum requirements)

Sidewall:	Convolutely wound paperboard meeting or exceeding minimum thickness requirements of 800 PSI Mullen.		
Sidewall Adhesive:	Sodium Silicate Between Each Lamination		
Lining:	N/A		
Barrier:	N/A		
Bottom:	.120"/1000# PSI Heading (Thickness/Test)		
Chime Band Top:	Galvanized Steel	Width:	Standard
Chime Band Bottom:	Galvanized Steel	Width:	Standard
Closure:	Galvanized Steel		
Cover Type:	Fibre		
Gasket:	N/A		
Fittings:	N/A	Diaphragm:	N/A
Additional Construction Information:	N/A		

### TREATMENT

Exterior Finish:	Plain Kraft	Paint or Skin Color:	N/A
Print:	N/A		
Print Color:	N/A		
Poly Bag:	N/A	Bag Option:	N/A
Misc. Treatments:	N/A		

**Special Instructions:** Certificate stamp on sidewall

### MARKINGS

Mfg Certificate Stamp:	300#
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NOTE: All dimensions listed on the above drum are nominal. Kraft paper is subject to change with variances in relative humidity. Diameters can vary +/- 1/16". Height tolerances can vary +/- 1/4" per ft. of drum sidewall. All thicknesses and other dimensions are nominal unless otherwise stated.

DATE: 06/10/2014

Jordan Brodsky – Director of Product Technical & Regulatory Support:

This specification does not relieve the customer of their ultimate responsibility for the determination of the appropriate container. It is the customer's responsibility to select the appropriate packaging based upon all information at their disposal including the specific application, regulatory compliance, product compatibility and shipping requirements. WE HEREBY DISCLAIM AND EXCLUDE ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.