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*Packaging Your Vision*

## Product Specification Sheet

Illing Part# 4340

# 5 GALLON OPENHEAD DRY FIBER DRUM W/METAL COVER

Part #: 4340

Size:	5 Gallon
Color:	-
Material:	Dry Fiber
Style:	Drum
Cover:	Metal
Additional Info:	Economy Clip
Case Pack:	1 each
Pallet Pack:	- cases

**ENVISION**  
DESIGN DECORATE DELIVER

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**Fibre Drum  
Specification Sheet**

**CONFORMS WITH REGULATIONS**

<b>NMFC:</b>	Item 291
<b>UN:</b>	1G/Y60/S

**NOMINAL DIMENSIONS**

<b>Inside Diameter:</b>	11-1/4"
<b>Inside Height:</b>	11-1/2"
<b>Outside Height:</b>	11-3/4"
<b>Tare Weight (approx):</b>	2.4#
<b>Net Packing Weight:</b>	150#

**NOMINAL CAPACITY**

<b>U.S. Gallons:</b>	5
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**CONSTRUCTION – (All thickness and weights reflect minimum requirements)**

<b>Sidewall:</b>	Convolutely wound paperboard meeting or exceeding minimum thickness requirements of 600 PSI Mullen.		
<b>Sidewall Adhesive:</b>	Sodium Silicate Between Each Lamination		
<b>Lining:</b>	N/A		
<b>Barrier:</b>	N/A		
<b>Bottom:</b>	28 Ga Steel – Spun-On		
<b>Chime Band Top:</b>	N/A	<b>Width:</b>	N/A
<b>Chime Band Bottom:</b>	N/A	<b>Width:</b>	N/A
<b>Closure:</b>	4 Steel Clips		
<b>Cover Type:</b>	28 Ga Steel		
<b>Gasket:</b>	N/A		
<b>Fittings:</b>	N/A	<b>Diaphragm:</b>	N/A
<b>Additional Construction Information:</b>	N/A		

**TREATMENT**

<b>Exterior Finish:</b>	Plain Kraft	<b>Paint or Skin Color:</b>	N/A
<b>Print:</b>	N/A		
<b>Print Color:</b>	N/A		
<b>Poly Bag:</b>	2 Mil	<b>Bag Option:</b>	Loose in drum
<b>Misc. Treatments:</b>	N/A		

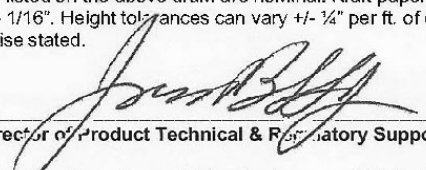
**Special Instructions:** N/A

**MARKINGS**

<b>Mfg Certificate Stamp:</b>	150#
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NOTE: All dimensions listed on the above drum are nominal. Kraft paper is subject to change with variances in relative humidity. Diameters can vary +/- 1/16". Height tolerances can vary +/- 1/4" per ft. of drum sidewall. All thicknesses and other dimensions are nominal unless otherwise stated.

DATE: 06/10/2014

  
Jordan Brodsky – Director of Product Technical & Regulatory Support

This specification does not relieve the customer of their ultimate responsibility for the determination of the appropriate container. It is the customer's responsibility to select the appropriate packaging based upon all information at their disposal including the specific application, regulatory compliance, product compatibility and shipping requirements. WE HEREBY DISCLAIM AND EXCLUDE ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.