

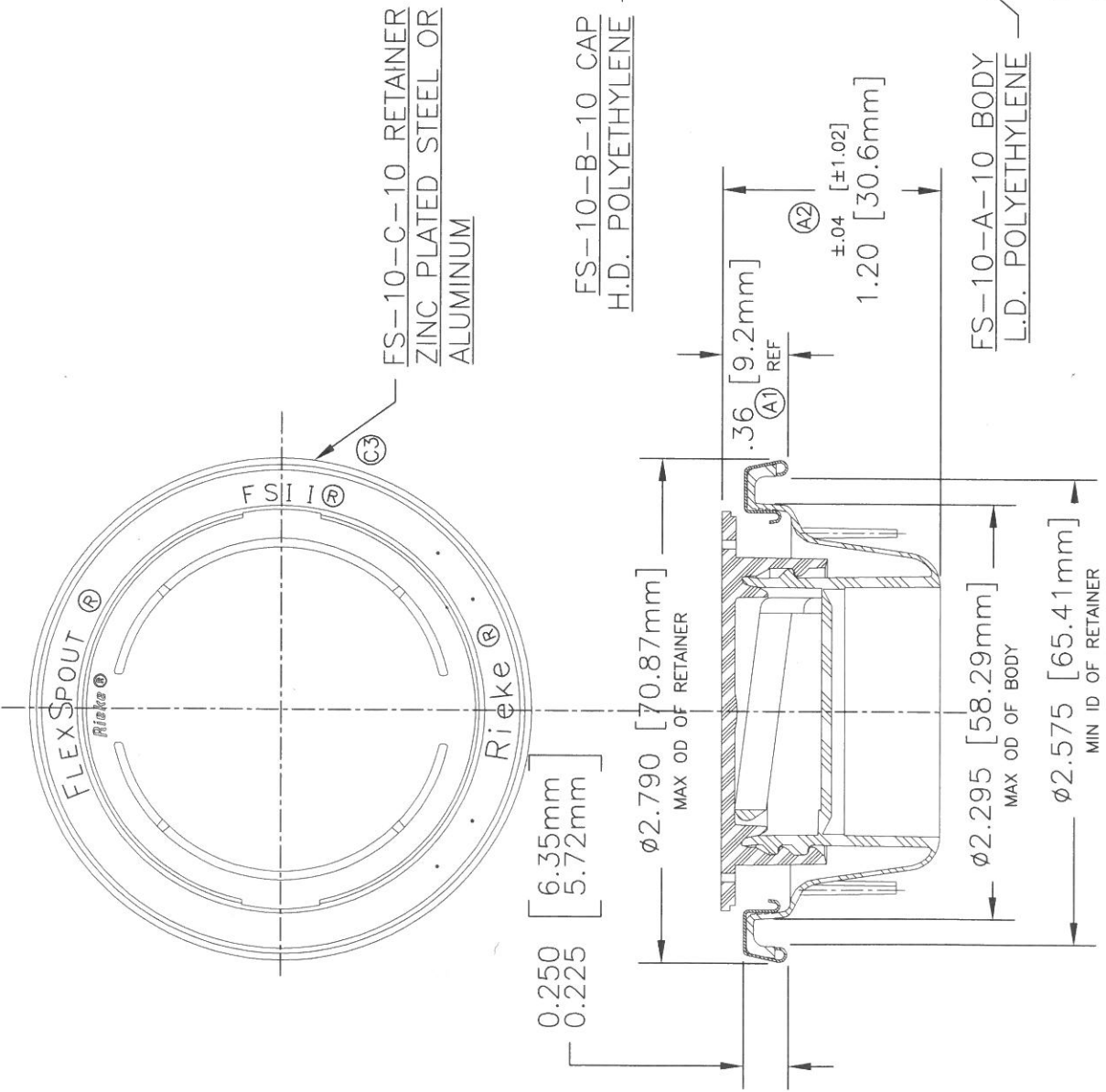
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Description	FS-10-10-231 Self Venting FSII® FLEXSPOUT® Assembly	
Specification number	Item Number: 03160001	
Date	July 29, 2014	Page 1 of 1
Prepared by	Jeff Hess	
Approved by	Lee Olinske	

PARAMETERS	SPECIFICATION	TEST METHOD
Material of construction	Type:- Polyethylene / Mild Steel ~ All components that come in contact with contents as shipped comply to FDA regulation 21 CFR (code of Federal requirements) 177.1520 paragraph C2.1 along with FDA regulation 21 CFR 175.300 paragraphs C & D.	COA
Standard Color (other colors available upon request)	Natural Body / Gray Cap / Plated Retainer	QC Spec Visual
Nominal dimensions in inches (mm)	Maximum print area: 1.36 inches (34.5 mm) diameter	QC Spec Variable/Attribute Gauge
Opening Print Drawing Number	M0531-02 (plastic) Rev: C M0036 (metal inside curl) Rev: D	
Special markings		
Accessories		
Applied torque	There is no torque required for this closure because it is crimped on with manual crimping tool FS-600.	QC Spec Crimping Tool
Method of delivery	500 /carton - ~ 32 lbs gross/carton - 24 cartons/pallet	
Components	Body (vented type) / Cap / Plated Retainer * Do not exceed temperature of 125° F	Drawing No. 28002337 Rev: C

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TOOL ASSY. NAME	FLEXSPOUT II ASSEMBLY	
PRODUCT	FS-10-10	TOOL ASSY NUMBER
DRAWING NUMBER	28002337	FS-10-10
FOR		DETAIL NUMBER
MATERIAL		Illing PT# 2231

BREAK ALL SHARP EDGES WITH 1/64" RADIUS UNLESS OTHERWISE SPECIFIED	DATE	DRAWN BY	
THE FOLLOWING TOLERANCES APPLY UNLESS OTHERWISE SPECIFIED:	3-29-07	J. HESS	
ANGLES ±1/4°	SCALE	CHECKED	
HUNDRETH ±.015	NTS	GMB	
THOUSANDTH ±.002		APPROVED	
		CHANGE NUMBER	
		A	REDESIGN ~ 1) WAS .42 2) WAS 1.26
		B	ADD METRIC DIMENSIONS
		C	C1-C2)PAT'D WAS PAT PEND, C3)(R) WAS TM
			9/23/10 KEH
			5-7-09 JLH
			1-19-09 JLH
			DATE
			BY