

Represented by



**ILLING**<sup>®</sup>  
Company, Inc.  
*Packaging Your Vision*

## Product Specification Sheet

Illing Part# 4215BL

# 35 GALLON BLUE TIGHT HEAD PLASTIC DRUM

Part #: 4215BL

Size:	35 Gallon
Color:	Blue
Material:	Plastic
Style:	Drum
Additional Info:	UN-1H1/Y1.8/100, 2" NPT and 2" Butress Ring
Case Pack:	1 each
Pallet Pack:	- each

Approval Operations:

Approval Quality:






Approval Customer Service:

PRODUCT DEFINITION SHEET

Page: 1 of 1 Rev. 04

Effective Date: 06/04/2013

Print Date: 3/12/2019

<b>PDS/Drum Part #:</b> <b>035C400UL1</b>		Change Controlled Process Stamp:		
Picture(s) of Drum 	<b>Specific Manufacturing</b>			
	Line: <b>Raw Materials</b>			
	Resin L99 HMWPE Resin 80100001	Color# (wt%) L84 (0.75%) 80200011		
	Specific Resin(s)	Color Description Blue		
	<b>Embossments</b>			
	<b>Regulatory</b>		<b>Custom</b>	
1.  1H1/Y1.8/100/** USA M4232 2.2mm				
2.  1H1/Y1.4/100/** USA M4232 WITH VENTED CLOSURE ** Last two digits of current year				
<b>Specific Comments</b> NO BARCODE LABEL				
<b>Bung Opening 1 = NPS</b>		<b>Capseal 1</b>	Weepholes: YES	
			Bag Part #:	
L16-WL : 2" NPT Plug & EPDM Gasket 81630002			Label Part # (Placement):	
<b>Bung Opening 2 = Buttress</b>		<b>Capseal 2</b>	Stencil # (Placement):	
			Pallet Part #:	
L10-WL : 2" Buttress Plug & EPDM Gasket 81630001			Pallet Arrangement: 12+12	