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**Product Specification Sheet**

Illing Part#

4306H

## 55 GAL FIBRE OH DRUM PLASTIC CVR LL RING UN(Y190/S) NWL#400

Part #: 4306H

Size:	55 Gallon
Color:	- - -
Material:	Fibre
Style:	OH Fibre Drum
Additional Info:	Plastic Cover, Lever Locking Ring
Case Pack:	8 each
Pallet Pack:	8 each

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Fibre Drum  
Specification Sheet

<b>Customer Name:</b>	Illing Company
<b>Customer Number:</b>	200006553
<b>Customer Location:</b>	Germantown, WI
<b>Customer Spec #:</b>	4306H

<b>Greif Mfg Location:</b>	Naperville, IL
<b>Greif Drum Item #:</b>	DRFI01106NA20005
<b>Greif Description:</b>	LR218 550 U9DPKK000 X00 2N2N00
<b>Drum Type:</b>	Lok-Rim

**CONFORMS WITH REGULATIONS**

<b>NMFC:</b>	Item 291
<b>UN:</b>	1G/Y 190/S

**NOMINAL DIMENSIONS**

<b>Inside Diameter:</b>	21-1/2"
<b>Inside Height:</b>	34-1/2"
<b>Outside Height:</b>	35-1/2"
<b>Tare Weight (approx):</b>	16.2#
<b>Net Packing Weight:</b>	400#

**NOMINAL CAPACITY**

<b>U.S. Gallons:</b>	55
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**CONSTRUCTION – (All thickness and weights reflect minimum requirements)**

<b>Sidewall:</b>	Convolutely wound paperboard meeting minimum thickness requirements of 900 PSI Mullen.		
<b>Sidewall Adhesive:</b>	Sodium Silicate Between Each Lamination		
<b>Lining:</b>	N/A		
<b>Barrier:</b>	N/A		
<b>Bottom:</b>	.220"/1100# PSI Heading (Thickness/Test)		
<b>Chime Band Top:</b>	Galvanized Steel	<b>Width:</b>	Standard
<b>Chime Band Bottom:</b>	Galvanized Steel	<b>Width:</b>	Standard
<b>Closure:</b>	Galvanized Steel		
<b>Cover Type:</b>	Plastic		
<b>Gasket:</b>	N/A		
<b>Fittings:</b>	N/A	<b>Diaphragm:</b>	N/A
<b>Additional Construction Information:</b>	N/A		

**TREATMENT**

<b>Exterior Finish:</b>	Plain Kraft	<b>Paint or Skin Color:</b>	N/A
<b>Print:</b>	N/A		
<b>Print Color:</b>	N/A		
<b>Poly Bag:</b>	N/A	<b>Bag Option:</b>	N/A
<b>Misc. Treatments:</b>	N/A		

**Special Instructions:** N/A

**MARKINGS**

<b>Mfg Certificate Stamp:</b>	400#
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NOTE: All dimensions listed on the above drum are nominal. Kraft paper is subject to change with variances in relative humidity. Diameters can vary ±1/16". Height tolerances can vary ±1/4" per ft. of drum sidewall. Weight tolerances can vary ±5%. All thicknesses and other dimensions are nominal unless otherwise stated.

DATE: 02/20/2020

Phil Zamperin – Director, Quality Assurance & Regulatory Affairs

This specification does not relieve the customer of their ultimate responsibility for the determination of the appropriate container. It is the customer's responsibility to select the appropriate packaging based upon all information at their disposal including the specific application, regulatory compliance, product compatibility and shipping requirements. WE HEREBY DISCLAIM AND EXCLUDE ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.