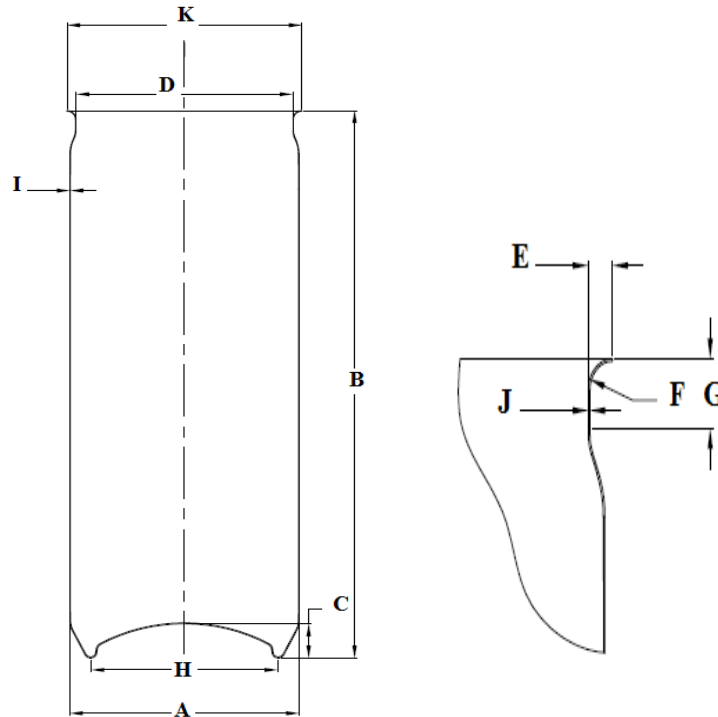


8.4 oz - 250ml 200D/202 Rev. No.03
10th March 2020



Can Specifications

Item	Ref.	Unit	Specification	Tolerance
Outside body diameter	A	mm	52.93	Reference
Finished can height	B	mm	133.00	+/- 0.25
Dome depth	C	mm	8.30	+/- 0.35
Neck plug diameter	D	mm	50.00	+/- 0.25
Flange width	E	mm	2.10	+/- 0.25
Flange radius	F	mm	2.03	+/- 0.13
Neck seaming clearance	G	mm	4.57	Reference
Base diameter	H	mm	43.00	Reference
Wall thickness	I	mm	0.107	+/- 0.025
Flange thickness	J	mm	0.170	+/- 0.025
Flange diameter	K	mm	54.20	Reference
Flange angle		degree	0 ~ 7	Reference
Column strength		kgf	90	Minimum
Dome reversal		psi	90	Minimum
Brimful capacity		ml	276	+/-2
Head space		mm	12.20	Reference
Average enamel rating value		mA	5	Maximum
Individual enamel rating value		mA	25	Maximum