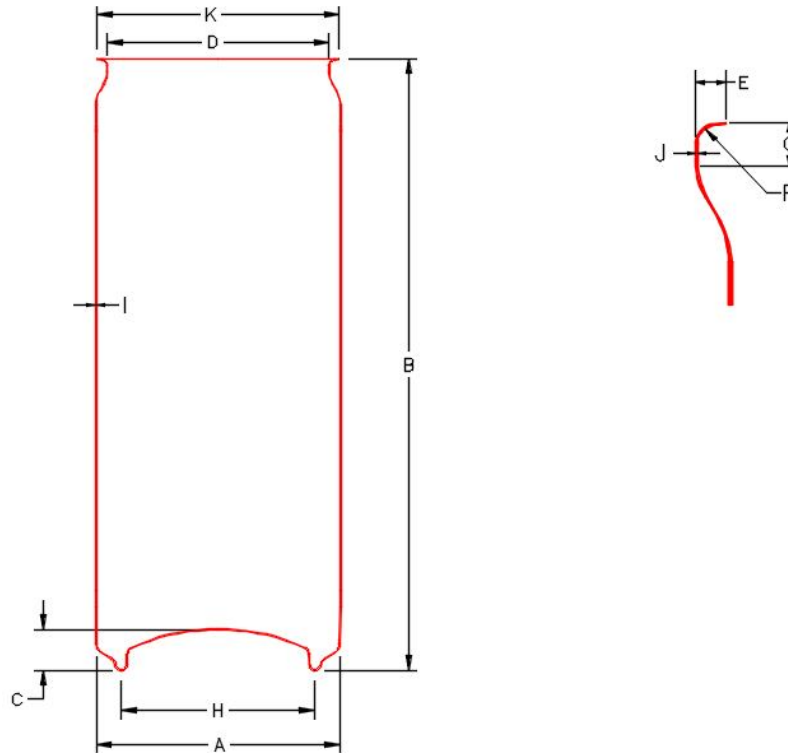


11.2 oz / 330ml 202D/204 Rev. No.07 12th
November 2019



Can Specifications

| Item | Ref. | Unit | Specification | Tolerance |
|--------------------------------|------|--------|---------------|-----------|
| Outside body diameter | A | mm | 57.80 | Reference |
| Finished can height | B | mm | 146.05 | +/- 0.25 |
| Dome depth | C | mm | 9.65 | +/- 0.35 |
| Neck plug diameter | D | mm | 52.40 | +/- 0.25 |
| Flange width | E | mm | 2.10 | +/- 0.25 |
| Flange radius | F | mm | 1.52 | +/- 0.25 |
| Neck seaming clearance | G | mm | 3.50 | Reference |
| Base diameter | H | mm | 45.72 | Reference |
| Wall thickness | I | mm | 0.105 | +/- 0.025 |
| Flange thickness | J | mm | 0.155 | +/- 0.025 |
| Flange diameter | K | mm | 56.6 | Reference |
| Flange angle | | degree | 0 ~ 7 | Reference |
| Column strength | | kgf | 80 | Minimum |
| Dome reversal | | psi | 90 | Minimum |
| Brimful capacity | | ml | 358 | +/-2 |
| Head space | | mm | 12.20 | Reference |
| Average enamel rating value | | mA | 5 | Maximum |
| Individual enamel rating value | | mA | 25 | Maximum |