



Can Specifications

Item	Ref.	Unit	Specification	Tolerance
Outside body diameter	A	mm	66.20	reference
Flanged can height	B	mm	168.00	+/- 0.25
Dome depth	C	mm	10.70	minimum
Neck plug diameter	D	mm	52.45	+/- 0.25
Flange Width	E	mm	2.18	+/- 0.25
Flange radius	F	mm	1.50	+/- 0.25
Neck seaming clearance	G	mm	3.50	minimum
Base diameter	H	mm	47.50	reference
Wall Thickness	I	mm	0.100	+/- 0.020
Flange Thickness	J	mm	0.150	+/- 0.020
Flange diameter	K	mm	56.75	+/- 0.20
Flange angle		degree	0 ~ 7	reference
Column strength		kgf	90	minimum
Bottom buckle resistance		Psi	90	minimum
Metal gauge		mm	0.270	+/- 0.005
Overflow capacity		ml	536	+/- 2.5
Head space		mm	12.2	reference
Average enamel rater value		mA	5	maximum
Individual enamel rater value		mA	25	maximum

Disclaimer

Cans must be stored in conditions that are free from high humidity, insects and direct sunlight