



End Specifications

| Item | Ref. | Unit | Specification | Tolerance |
|--------------------------------|------|------|---------------|-----------|
| Curl diameter | A | mm | 57.40 | +/- 0.25 |
| Curl height | B | mm | 2.10 | +/- 0.15 |
| Countersink depth | C | mm | 6.85 | +/- 0.15 |
| Coated metal thickness | D | mm | 0.245 | +/- 0.020 |
| Compound weight | | mg | 24 | +/- 6 |
| Pop strength | | N | 23 | Maximum |
| Tear strength | | N | 27 | Maximum |
| Buckle strength | | psi | 90 | Minimum |
| Average enamel rating value | | mA | 5 | Maximum |
| Individual enamel rating value | | mA | 25 | Maximum |

Disclaimer:

1. Ends must be dried completely after filling to avoid stress corrosion of the scores. They must be stored in conditions that are free from high humidity.
2. It is the filler's responsibility to conduct seaming and opening tests to ensure the ends are compatible with the can, and functional, prior to full production