

Isometric view
Scale: 2:1

Rev	Description	By	Date	ECR
A	Original Release	JCG	14JAN13	416411513016-002
B	DRAWING # WAS C7133PD	NDH	24JAN13	416411513018-002
C	MODIFIED DRAWING TITLE AND CUSTOMER NAME	JCG	07FEB13	416411513018-003
D	2±1.57/.079±.062 BASE CLEARANCE WAS 2/.079 BASE CLEARANCE	JCG	21FEB13	416411513018-004

- Notes:**
1. Dimensions are nominal in millimeters/inches.
 2. This drawing represents the bottle 72 hours after manufacture when stored at normal conditions.
 3. The dimensional tolerances to be applied to all height dimensions are the same as the tolerance applied to the Overall Height of the container.
 4. The dimensional tolerances to be applied to all diameter, width and thickness dimensions are the same as the tolerance applied to the major diameter or width of the container.
 5. The weight shown on the drawing is based on the design weight of the preform. The actual weight will vary based on the actual production weight of the preforms.
 6. The fill levels are based upon water at room temperature.
 7. Dimensions marked with a "*" represent quality gauge pts. and "#" represent manufacturing gauge pts.
 8. Min. Panel Wall Thickness at Center: 0.30mm(0.012")

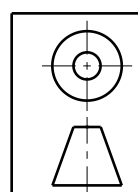
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Capacity Specification		
Overflow Capacity	69 ± 3.5 ml	
Volume & Weight Information		
Calculated Overflow Capacity: 68.5 ml	Calculated Fill Line Capacity: 60 ml	
Total Mat'l Vol.: 7.0 cc	Material: PET	Container Target Weight: 9.5 ± 1.0 gm
Mat'l Vol in Cont Body: 5.9 cc	As Blown Density: 1.359 gm/cc	Container Body Weight: 8.1 gm
Mat'l Vol.in Finish: 1.1 cc	Finish Density: 1.335 gm/cc	Finish Weight: 1.4 gm
Surface Area Below Neck Finish: 93.5 sq.cm	Avg. Wall Thickness: .025" / 0.64 mm	
Drawing Information		
Preform Drawing: ONESTEP	Finish Drawing: F-3261-PD	Reference Drawing: C-6178-PD-C
Date: 14JAN13	Drawn By: JCG	Customer: STOCK
Title: 2oz BOSTON ROUND		

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3D CAD IS THE MASTER MODEL FOR THIS PRODUCT

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Drawing Type:	PRODUCT DRAWING	
Drawing Number:	28233	Rev. D
Amcor Rigid Packaging USA, LLC		
10521 S. Hwy M-52 Manchester, MI 48158		